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## STRUCTURAL STATICAL ANALYSIS OF WORKING BODIES OF AGRICULTURAL CULTIVATORS

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**Abstract:** In this paper is presented an advanced methodology for the analysis of stress and strain distribution (static structural analysis using the finite element method) in the working bodies of agricultural cultivators for seedbed preparation in order to optimize them. The geometrical model of soil working body was developed in SolidWorks format before being taken and transferred to the program of analysis with finite elements (ANSYS), in order to perform the necessary resistance calculations made in linear static domain. The obtained results provide valuable information on proper geometric dimensioning of the working bodies of agricultural cultivators.

**Keywords:** finite element method, structural static analysis, working body, agricultural cultivator

### INTRODUCTION

Following the expansion of soil degradation processes due to conventional agriculture and technological mistakes, over the years, the so-called conservative agricultural technologies have been studied and implemented in practice. These technologies have contributed substantially to the improvement of soil fertility and productivity and, thus, of other environmental resources. The most important component of conservation technological systems, as in the case of conventional ones, is soil tillage – loosening and processing – and the introduction of seed into the soil. Switching from conventional tillage systems to the conservative ones was not easy and generated a lot of questions that needed relevant answers, scientifically based, some of them being obtained through fundamental and applied research carried out under local specific conditions. Conservative systems are based on the less intense loosening of soil, made by different methods, without furrow return and only while maintaining a given amount of crop residues on soil surface, being considered for this reason as environmental protection strategies.

Agriultural cultivators are equipment with an increasingly widespread for seedbed preparation

in order to establish crops, especially in the current conservative cultivation technologies. Besides the fact that these equipment must achieve a soil processing with superior qualitative and energy indices, their weight must be as small as possible and their reliability must be as good as possible. Currently, it is possible to shorten spectacularly the cycle of conception-design-testing-production of such equipment by using the finite element method for the analysis of stress and strain distribution of their resistance elements (frames, tool holders, working tools, etc.).

### MATERIAL AND METHOD

The experimental model of technical equipment for conservative processing of soil is semi-mounted and works in aggregate with tractors in range of 330-550 HP.

The equipment (Figure 1) consists of: drawbar with towing ring (1); working bodies type knifechisel with extension (2); preceding disks (3); double bearingsupport (4); identification tablet (5); central frame (6); transport train (7); rearroller (8); lights kit (9); hydraulic installation for folding of lateral frames (10); hydraulic installation for working depth adjustment of the discs (12); disc leveling bar (13).

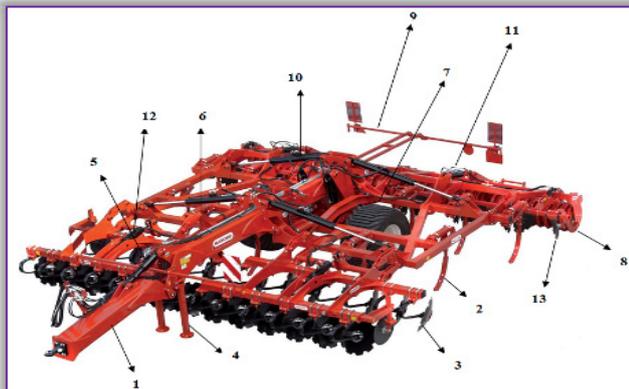


Figure 1 – Technical equipment for conservative soil processing – three-dimensional view

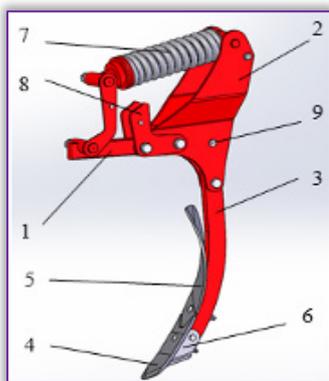


Figure 2 – Main working body of the cultivator

**Soil working body** (Figure 2) is designed to dislodge the soil to a depth of up to 25 cm, to raise, stir and turn crop residues, is mounted on the frame of technical equipment for conservative soil processing. Soil working body consists of a support (1) on which are mounted two support plates (2) on one hand, for assembling a rigid support (3) provided with a chisel (4) for soil decompaction, an extension (5) for slight twisting of crop residues and a cutting knife (6) of the bottom of the furrow and on the other hand, for assembling a pretensioned spring (7) which allows absorbing most part of the towing tension and of the plates (8) for the limitation of the spring stroke.

The geometric model of soil processing in conservative system was developed in SolidWorks format and transferred to the analysis program with finite elements (ANSYS), in order to perform the required resistance calculations, which were made in linear static domain. In figure 4 is presented the meshed model of the working body. Given that the investigated structure was modeled geometrical three-dimensional, it was chosen that in the meshing process to use a 3D finite element, of Solid type. This is a three-dimensional element, of rectangular shape, with 20 nodes (on each corner and at each mid side) with three degrees of freedom on each node: nodal translations in the directions of OX, OY and OZ axis. The element supports the theory of plasticity, hyperplasticity,

large specific displacements and strains; the material used S355OL52.

In figure 5 is presented the geometrical shape of the finite element, used in the meshing process. The rectangular shape of the finite element represents the native shape, whereas the other shapes, found in the right side of the figure, represent degenerated forms, that may arise in the case of complex geometries as shapes (in areas in which are found junction radius, thickness variations etc.).

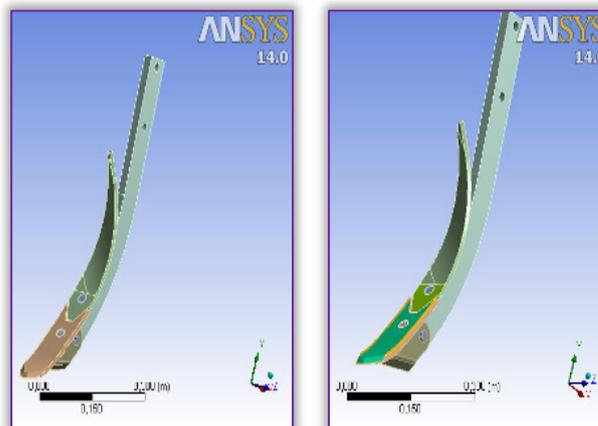


Figure 3 – Geometric model of working body taken in ANSYS

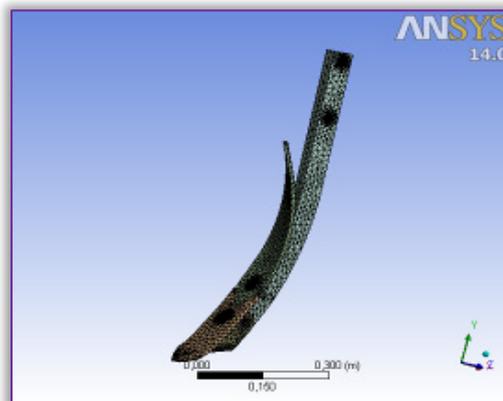


Figure 4 – Meshed model of the working body

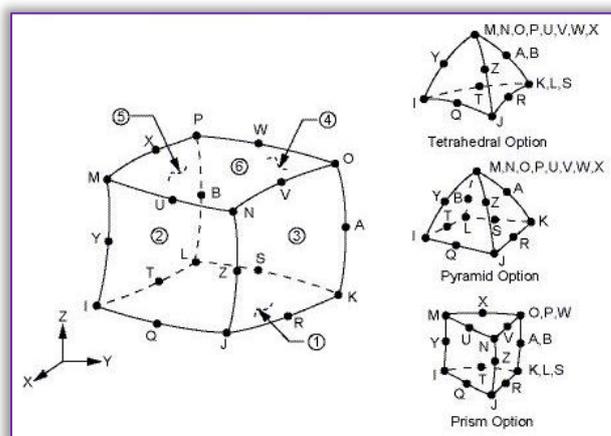


Figure 5 – Geometry of the finite element

## RESULTS

The results of the static analysis of the working of the cultivator are presented in the following figures. These consist of: distribution of total deformation,

distribution of normal pressures on the coulters of the working body, distribution of equivalent stress by the Von Mises criterion in both the coulters and the wing of the working body, but also in support of the working body.

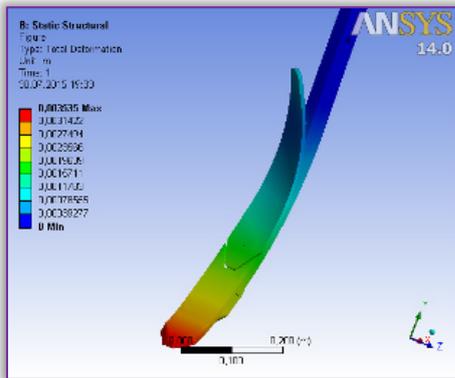


Figure 6 – Distribution of total deformation

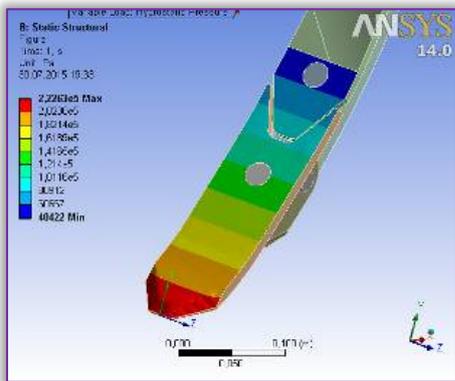


Figure 7 – Distribution of normal pressures on the working body

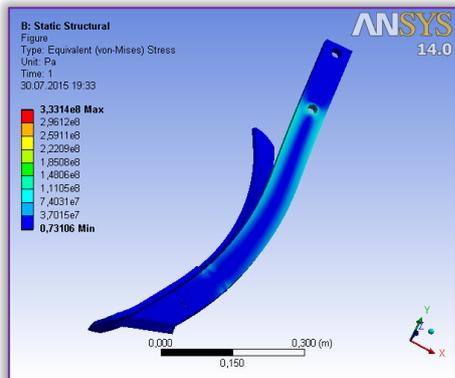


Figure 8 – Distribution of equivalent stress

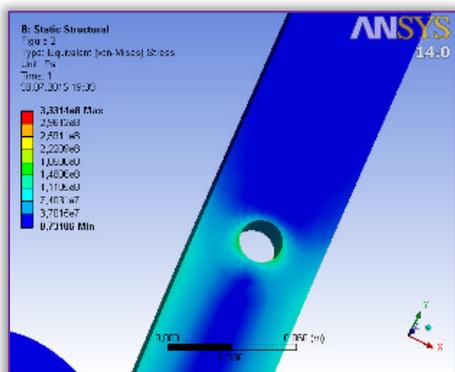


Figure 9 – Detail of the distribution of equivalent stress

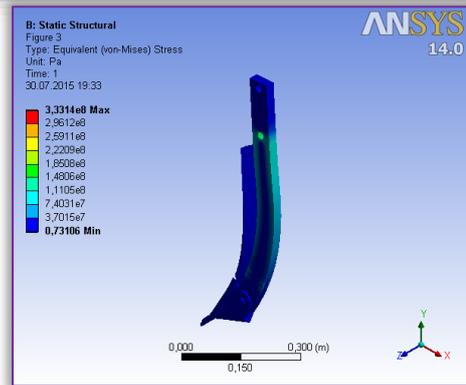


Figure 10 – Distribution of equivalent stress in the support of the working body

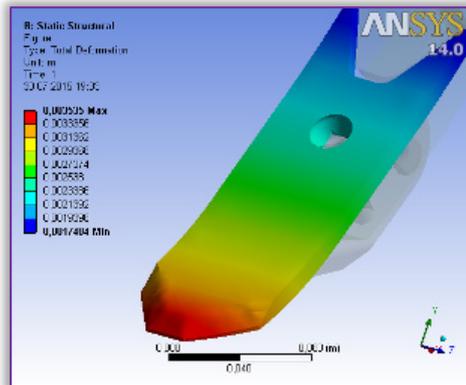


Figure 11 – Distribution of deformation on the coulters of the working body

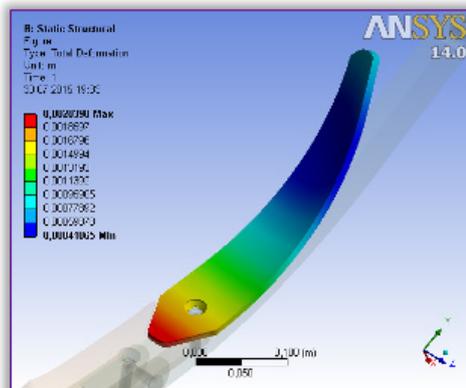


Figure 12 – Distribution of deformation on the working body wing

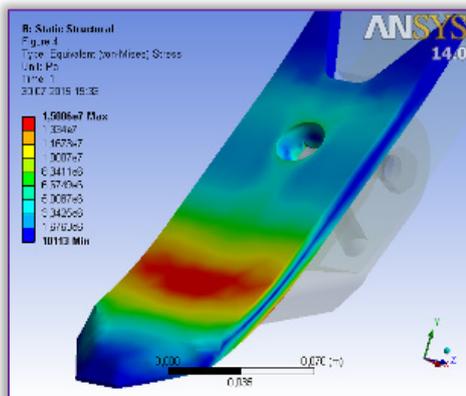


Figure 13 – Distribution of stress on the coulters of the working body

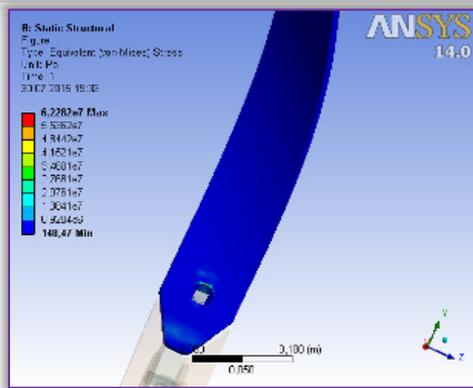


Figure 14 – Distribution of stress on the working body wing

## CONCLUSIONS

- » Theoretical structural static analysis of the working body can be used to determine deformations in plastic field;
- » This analysis can be used as a tool for determining the mechanical strength and hence the reliability of the working;
- » To obtain a conclusive result on the active organ deformation resistance, static structural analysis is completed with tests under real working: the stand - Hidropuls or in exploitation).

## ACKNOWLEDGEMENTS

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